## UNITED NATIONS COMMISSION ON SCIENCE AND TECHNOLOGY FOR DEVELOPMENT

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## NOTIFICATION

## Third Meeting of the Working Group on Enhanced Cooperation

## Geneva, 24–28 February 2014

With reference to the membership of your country in the Working Group on Enhanced Cooperation of the United Nations Commission on Science and Technology for Development (CSTD), I have the pleasure of sending you an invitation to the third meeting, which will be held in in Geneva from 24 to 28 February 2014.

As you may be aware, the sixty-seventh session of the General Assembly, held on 21 December 2012, adopted resolution 67/195 which invited the Chair of the CSTD to establish the Working Group on Enhanced Cooperation. In view of this request, on 22 March 2013, the Chair of the CSTD announced the establishment of the Working Group with the following composition: 22 Member States (four per regional group, plus the two that have hosted the World Summit on the Information Society); five representatives from the private sector; five representatives from civil society; five representatives from the technical and academic communities; and five representatives from intergovernmental and international organizations.<sup>\*</sup>

This meeting is the third in a series of meetings intended for an exchange of views among stakeholders and to report the outcomes to the CSTD at its seventeenth session in 2014. The meeting will take place in room XXV in the E-building of the Palais des Nations, from 24 to 28 February 2014.

In order to make the necessary arrangements for this third meeting, I would appreciate it if you could send the name and contact details of the focal point of your delegation by e-mail to Ms. Padmashree Gehl Sampath, Chief, Science and Technology Section (padmashree.gehl.sampath@unctad.org), no later than 10 February 2014.

Mongi Hamdi Head of the CSTD Secretariat

<sup>\*</sup> For more information, please consult the Note on Composition and Guidelines of the Chair of the CSTD, available at <a href="http://unctad.org/Sections/un\_cstd/docs/cstd2013d02\_Composition.pdf">http://unctad.org/Sections/un\_cstd/docs/cstd2013d02\_Composition.pdf</a> .